

“ Unlock capacity and improve flexibility by reducing time spent on wasteful changeovers ”

Workshop summary

This practical workshop will teach you a systematic method for reducing changeover or set-up time which you can then apply to your own processes. Examples of application of the techniques would be:

- Set-up of an operating theatre
- Make-ready time for a printing press
- A flavour change in a food processing plant
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Workshop content:

- Why reduce changeover time?
- What should you aim for on changeover - number/time
- History and concepts of changeover reduction
- Measurement in changeover reduction
- Understanding the steps of changeover reduction
- Team roles in changeover reduction
- Collecting data : the plan
- Collecting data : actual
- Analysing the data : internal and external elements
- Trialling solutions
- Optimising external tasks
- Workplace organisation
- Locking in the solution : standard work and visualisation
- Agreeing future actions for your organisation

You will work on a practical changeover reduction during the day, working systematically through the steps and measuring the improvement.

Course Length: 1 Day



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We have achieved some eye popping results from this activity.

Team leader; telephone services

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Who should attend?

If you have processes with long and/or variable changeover time, this course will be ideal for:

- Functional managers and operations management
- Team Leaders, staff or shop floor
- Improvement facilitators or CI managers

It is often useful if more than one delegate attends from an organisation as changeover reduction by its nature requires a good, structured facilitation approach in the workplace.

How will this workshop improve yours and your organisations performance

- You will be able to tackle a changeover reduction from start to finish
- You will be able to explain the concepts of changeover reduction to others in your organisation
- You will be able to convince others that they can achieve more capacity out of their existing processes
- You will no longer believe that capacity is finite
- Your organisation will be able to systematically improve flexibility to customers by targeting wasteful changeovers
- You will be given the means of measuring the impact of changeover reduction



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This has been so useful to me in my role.
Team Leader, extrusion company

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